

<b>BSW</b>		
<b>British Standard Withworth</b>		
<b>Tap</b>	<b>t.p.i</b>	<b>Tapping Drill mm</b>
1/16	60	1.20
3/32	48	1.85
1/8	40	2.55
5/32	32	3.20
3/16	24	3.70
7/32	24	4.50
1/4	20	5.10
5/16	18	6.50
3/8	16	7.90
7/16	14	9.20
1/2	12	10.50
9/16	12	12.00
5/8	11	13.50

<b>BSF</b>		
<b>British Standard Fine</b>		
<b>Tap</b>	<b>t.p.i</b>	<b>Tapping Drill mm</b>
3/16	32	4.00
7/32	28	4.60
1/4	26	5.30
5/16	22	6.80
3/8	20	8.30
7/16	18	9.70
1/2	16	11.00
9/16	16	12.70
5/8	14	14.00
3/4	12	16.50

